

ChE-340

**The engineering of chemical reactions**

Renken Albert

Cursus	Sem.	Type
Chemical Engineering	BA6	Obl.
HES - CGC	E	Opt.

Language of teaching	English
Credits	4
Session	Summer
Semester	Spring
Exam	Written
Workload	120h
Weeks	14
<b>Hours</b>	<b>4 weekly</b>
Courses	2 weekly
Exercises	2 weekly
<b>Number of positions</b>	

**Summary**

This course applies concepts from chemical kinetics and mass and energy balances to address chemical reaction engineering problems, with a focus on industrial applications. Students develop the ability to analyze and design chemical reactors of industrial importance.

**Content**

## 1. Introduction

Profile of Chemical Industry

Chemical Processes

Basics of Chemical Reaction Engineering Chemical reactions, mole balance equations Ideal chemical reactors

## 2. Reaction kinetics – Rate Laws

Reactant conversion in closed and open systems

Influence of expansion Basic rate laws-formal reaction kinetics Transformation in closed and open systems

Determination of reaction kinetics

Quasi steady state assumption for complex reaction systems Homogeneous catalysis / enzyme kinetics

## 3. Isothermal Reactor Design-Simple reactions

Batchwise operated stirred tank reactor (BR) Continuous stirred tank reactor (CSTR)

Plug flow reactor (PFR)

Cascade of CSTR

Combination of PFR and CSTR PFR with recycling

Semi batch stirred tank reactor

## 4. Isothermal Reactor Design-Multiple reactions Introduction

Parallel reactions, one reactant

Parallel reactions several reactants

- semi-batch reactors

- cross flow reactors

Consecutive reactions Consecutive competing reactions

## 5. Nonisothermal Reactor Design

Batchwise operated stirred tank reactors

introduction, energy balance

adiabatic reactors

reactor with heat exchange, zero order (Semenov criteria) - time to maximum rate

- reactor with heat exchange, isoperibolic reactors ( $n > 0$ ) reactor stability, parametric sensitivity, reactor run-away ( $n > 0$ )

semi-batch reactors for highly exothermic reactions

Plug-flow reactors

Continuous stirred tank reactors

**Learning Prerequisites****Required courses**

- Introduction to Chemical Engineering (ChE-201)
- Introduction to Transport Phenomena (ChE-204)
- Chemical Thermodynamics (CH-241)
- Chemical Kinetics (CH-342)

### Learning Outcomes

By the end of the course, the student must be able to:

- Compute reactor size for required conversion
- Compute reactor space time
- Compare performance of different reactors
- Assess / Evaluate effect of concentration and temperature on reactor performance
- Design reactors for stable operation
- Design reactors for high product yield and selectivity

### Resources

#### Bibliography

- Elements of chemical reaction engineering / Fogler
- Chemical reaction engineering / Levenspiel
- Chemical reactor design and operation / Westerterp et al.

#### Notes/Handbook

copy of the presented slides  
copy of exercises and solutions

### Prerequisite for

- Heterogeneous reaction engineering
- Process development I & II
- Safety of chemical processes
- Bioprocesses
- Process intensification and green chemistry
- Chemical engineering lab & project
- Chemical engineering product design
- Process development project