

# ME-419 Production management

Kaboli Amin		
Cursus	Sem.	Type
Energy Management and Sustainability	MA1, MA3	Opt.
Managmt, tech et entr.	MA1, MA3	Opt.
Mechanical engineering	MA1, MA3	Opt.
Mineur STAS Chine	Н	Opt.
Robotics	MA1, MA3	Opt.

Language of teaching	English	
Credits	5	
Withdrawal	Unauthorized	
Session	Winter	
Semester	Fall	
Exam	During the	
	semester	
Workload	150h	
Weeks	14	
Hours	4 weekly	
Courses	2 weekly	
Project	2 weekly	
Number of		
positions		
It is not allowed to withdraw from this subject after the registration deadline.		

### Summary

Production management deals with the production of goods/services at the right time, quantity, and quality with the minimum cost. This course will arm students with hands-on tools for demand management, supply management, and digital transformation in manufacturing companies.

#### Content

This course is based on the following four modules:

### **Module 1) Introduction to Production Management**

- How a production company works and what challenges it faces
- How to lead the production of a given product/service from A to Z
- How to manage sales and operations planning (S&OP)

# Module 2) Demand Management - Forecasting

- Demand management (data, demand disruptions, bullwhip effect)
- Forecasting methods (model selection roadmap, assumptions, context, forecasting steps)
- Qualitative methods (executive opinion, salesforce opinion, consumer survey, delphi method)
- Quantitative methods: Time series-Stationary (naïve, average, moving average, weighted moving average, exponential smoothing)
- Quantitative methods: Time series-Trend (linear trend model, holt model)
- Quantitative methods: Time series-Trend and Seasonality (autocorrelation, hotel-winter model)
- Demand planning (sales forecast)

# Module 3) Supply Management – Production Planning & Inventory Management

- Supply management (data, supply disruptions, reverse bullwhip effect)
- Aggerate production planning strategies (level plan, chase plan, hybrid plan)
- Master Production Schedule (MPS)
- Capacity Planning (Rough-Cut Capacity Planning (RCCP), Capacity Planning using Overall)
- Material Requirement Planning (MRP)
- Inventory management (costs, classification, decision variables)

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- **Inventory models** (EOQ, EPQ, quantity discount model, procurement and negotiation with suppliers, safety stock, periodic review model, promotion model/christmas tree/single period inventory model)
- Supply planning

#### Module 4) Digital Transformation in Demand and Supply Management

- How are digital technologies used to optimize production?
- How does digital transformation play a role in scaling-up and speeding-up production?
- What are the digital technologies that can improve demand and supply management?
- How do companies build digital trust and ensure reliable cybersecure systems?

### Keywords

Production and Operations Management, Demand Management, Supply Management, Sales and Operations Planning (S&OP), Forecasting, Production Planning, Capacity Planning, Inventory management, Digital Technologies, Digitally Optimize Production, Demand-driven Forecasting, Al-enabled Production Planning, Inventory Management in the Digital Age, Autonomus Warehousing, Digital Trust and Cybersecurity.

#### **Learning Prerequisites**

#### Required courses

Probability and Statistics

# Important concepts to start the course

- · Data analysis using Excel
- Active engagement
- · Advanced level of probability and statistics

### Objective of this course

- Understanding how a production company works.
- Recognizing the critical challenges that a production company faces with.
- Analyzing production of a given product/service.
- Knowing how to lead and manage a given product/service from A to Z.

### **Learning Outcomes**

By the end of the course, the student must be able to:

- Choose production tools and methods based on performance and cost requirements and needs, taking into consideration applicability limits and associated hypotheses, CP8
- Model, analyse and optimize the internal logistics of a production and distribution system and the dynamic behaviour of a network of companies, CP9
- Design a system based on engineering specifications utilizing suitable numerical and analytical tools for optimizing the design parameters, CP10

# Transversal skills

Assess progress against the plan, and adapt the plan as appropriate.



- Plan and carry out activities in a way which makes optimal use of available time and other resources.
- Use a work methodology appropriate to the task.
- Communicate effectively, being understood, including across different languages and cultures.
- Keep appropriate documentation for group meetings.
- · Manage priorities.
- Take feedback (critique) and respond in an appropriate manner.
- Write a scientific or technical report.

# **Teaching methods**

Students work in a group on a single case over the semester and implement theoretical concepts and models to their cases.

- Formal lectures
- · Assignments and project-based learning
- Case studies
- Videos
- · Articles and research papers
- Guest speakers

#### **Expected student activities**

- Individual: Self-study, Active class discussions, case evaluations, Q&A
- In-group: Teamwork (respect, brainstorming, involvement and constructive feedback)

# **Assessment methods**

Continuous evaluation of case reports, projects, individual and group presentations, class discussions, during the semester. More precisely:

- 25% participation, and class engagement,
- 45% class assignments, presentations, projects, and case reports,
- 30% final exam (final report and presentation and understanding of the case)

# Supervision

Office hours Yes
Assistants Yes
Forum Yes

Others • Meetings by appointment.

• All information sharing and communication regarding the course must be through Moodle.

### Resources

# **Bibliography**

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#### Ressources en bibliothèque

• Demand-Driven Forecasting: A Structured Approach to Forecasting / Chase



- The Digital Transformation Playbook / Rodgers
- Manufacturing Planning and Control for Supply Chain Management / Vollman
- Manufacturing operations management / Yoo
- Operations Management / Slack

# Notes/Handbook

- Course slides (main material)
- Videos
- Hand-outs during the semester

# **Moodle Link**

• http://moodle.epfl.ch/course/view.php?id=48